



How to install M-Press press fittings

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Impotent Notice!

Before proceeding please be sure that you're pressing machine has a valid and up to date calibration certificate.

Failure to do so could affect the warranty!

This guide applies to M-Press press fittings only!

Step 1
Cut the tube square.



Step 2
De-burr the internal and external tube ends.



Step 3
Clean the tube ends with wire wool.



Step 4
Ensure there are no burrs or sharp edges on the tube.



Step 5

Mark the tube using the M-Press depth gauge.



Step 6

Remove from its protective packaging, then fully insert the fitting to the depth gauge marking on the tube.



Step 7

Align the fitting and the seal correctly in preparation for pressing.

Do not begin pressing until you are certain the fitting and seal are in the correct position!



Step 8

Make sure the fitting and pipe are properly supported before pressing.

The correct brackets must be used.

Never attempt to press fittings and pipe that are not properly secured and supported.



Step 9

Attach the correct size jaws on to you're pressing machine.



Step 9

Place the jaws over the fitting in the correct position maintaining a 90° angle between the tube and the jaws, start the pressing cycle and wait for the cycle to complete.



Step 10

Once the pressing machine has completed its cycle you can safely remove the machine from the fitting.

